

Cure Schedule

Ambient Temperature	Working Time	Full Cure Time
55°F [13°C]	45 min	12 hours
75°F [24°C]	30 min	8 hours
95°F [35°C]	15 min	3 hours

1. Times are approximate and are based on 75°F [24°C] cartridge temperature.
2. Surface temperature will also affect cure time. Higher surface temperature accelerates cure.
3. In cold weather, warm cartridge to accelerate cure and material flow.