

Cure Schedule

| Ambient Temperature | Working Time | Full Cure Time |
|---------------------|--------------|----------------|
| 55°F [13°C] | 45 min | 12 hours |
| 75°F [24°C] | 30 min | 8 hours |
| 95°F [35°C] | 15 min | 3 hours |

1. Times are approximate and are based on 75°F [24°C] cartridge temperature.
2. Surface temperature will also affect cure time. Higher surface temperature accelerates cure.
3. In cold weather, warm cartridge to accelerate cure and material flow.