

FORM-A-TREAD COMPANY Division of RGF Materials Company (LLC)

375 Morgan Street, Suite 1-B Phoenixville, PA 19460 USA

> 610-994-2138 www.form-a-tread.com

Cure Schedule

Ambient Temperature	Working Time	Full Cure Time
55°F (13°C)	45 min	12 hours
75°F (24°C)	30 min	8 hours
95°F (35°C)	15 min	3 hours

- 1. Times are approximate and are based on 75°F (24°C) cartridge temperature.
- 2. Surface temperature will also affect cure time. Higher surface temperature accelerates cure.
- In cold weather, warm cartridge to accelerate cure and material flow.